

Work Order ID 56619

March 2, 2010 11:01:01 AM

Page 1

Item ID: D4052-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Eye Bolt

Start Date: 3/02/10 Start Qty: 2.00

Cust Item ID:

Required Date: 3/02/10 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4052

A

100

0.00



Doosan

Memo

0.00

Doosan Lathe

TURN AS PER FOLIO FA892 AND DWG

DWG REV: A
FOLIO REV: N/A

SL 10/03/02 (2)

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SL 10/03/02

Work Order ID 56619

March 2, 2010 11:01:02 AM

Page 2

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Setup Start

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Item Name: Eye Bolt

Start Date: 3/02/10 Start Qty: 2.00

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Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start

QC: Date:

SPC (Y/N): Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

Jan 10.03.02

(2) 8

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

10-3-2 (2) 8

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

U 1003.02 RD0326 MRC

Picklist Print

March 2, 2010 11:01:01 AM

Work Order ID: 56619



Parent Item: D4052-1

Parent Item Name: Eye Bolt

Start Date: 3/02/10

Required Date: 3/02/10

Comments: IPP REV:A NEW ISSUE 10-01-07 JLM VERIFIED BY:DD IPP
Rev:B as per dwg REV.A DD 10.02.22 verified by:EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	159.3830	0.3939			



303 Round Bar 0.750

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT

159.383

107077

0

113134

51.1

113295

12.1

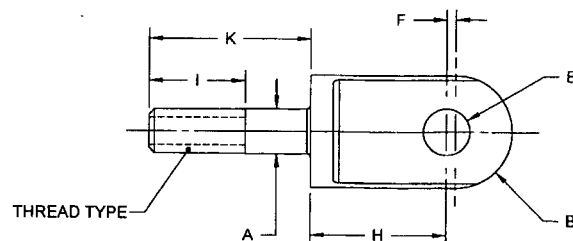
113365

79.3

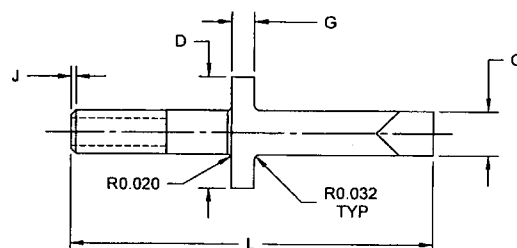
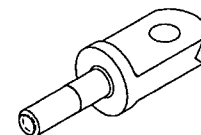
113424

16.883

400 SL 10/03/03



WLO
56669



D4052-X EYE BOLT

P/N	THREAD TYPE	A	B	C	D	E	F	G	H	I	J	K	L
D4052-1	1/4-28 UNF-3A	$\phi 0.249^{+0.000}_{-0.003}$	R0.31	0.25	$\phi 0.63$	$\phi 0.257$	0.050	0.125	0.75	0.531	0.03	0.89	2.01

RELEASED
2010-02-16

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL, ROUND BAR
PER DART SPEC M303R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs

A	NEW ISSUE	RF	10.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	RF		
MFG. APPR.	RF		
APPROVED	RF		
DE APPR.	RF		
DATE	10.01.28		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4052**
REV. A
SHEET 1 OF 1
TITLE **EYE BOLT**
SCALE
NTS

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